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# Introduction to Mu2e Target, Heat Shield and Beam Absorber

CD1 Internal Review  
December 6, 2010

R. Coleman

# Mu2e\*

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- Mu2e is designed to search for the coherent conversion of a  $\mu^-$  to an  $e^-$  in field of a nucleus.
  - No emission of neutrinos
  - Coherent conversion: nucleus remains intact
  - Signature is a mono-energetic 105 MeV electron.
- This would be an example of *charged lepton flavor violation*, which has never been observed.
  - Related to neutrino oscillations
  - Allowed in the Standard Model, but the rate is essentially zero ( $< 10^{-50}$ )
  - Charged lepton flavor violation can only be observed in an experiment if it is mediated by new physics that is beyond the Standard Model.
    - SUSY, extra dimensions, composite quarks, etc

\* Thanks to Ron Ray for many of introduction slides Doc-db 960

# Mu2e Sensitivity

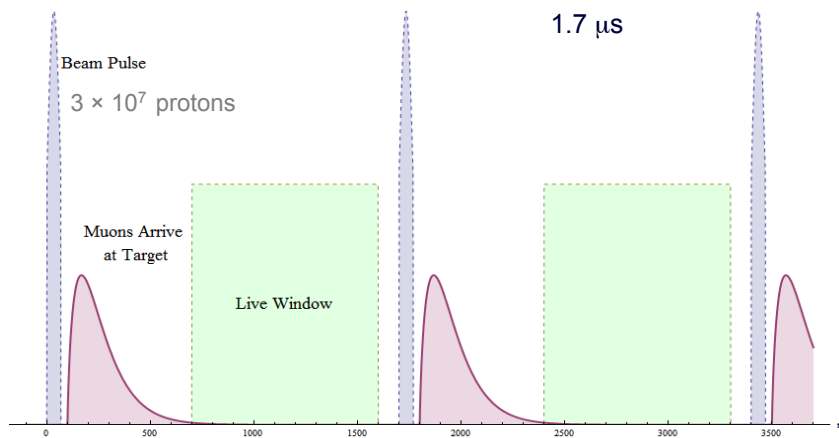
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- Single event sensitivity =  $2 \times 10^{-17}$

$$R_{\mu e} = \frac{\mu^- + A(Z, N) \rightarrow e^- + A(Z, N)}{\mu^- + A(Z, N) \rightarrow \nu_\mu + A(Z - 1, N)},$$

- For  $10^{18}$  stopped muons
  - If  $R_{\mu e} = 10^{-15}$  we will observe  $\sim 50$  events
  - If  $R_{\mu e} = 10^{-16}$  we will observe  $\sim 5$  events
- Expected background  $< 0.5$  event
  - Assumes  $2 \times 10^7$  s of running
  - $4 \times 10^{20}$  protons on target @  $\sim 2$  E13 per s
- Expected limit =  $6 \times 10^{-17}$  (90% C.L.)
  - Best existing limit is  $6 \times 10^{-13}$  (90% C.L.) from SINDRUM II

# Experimental Technique



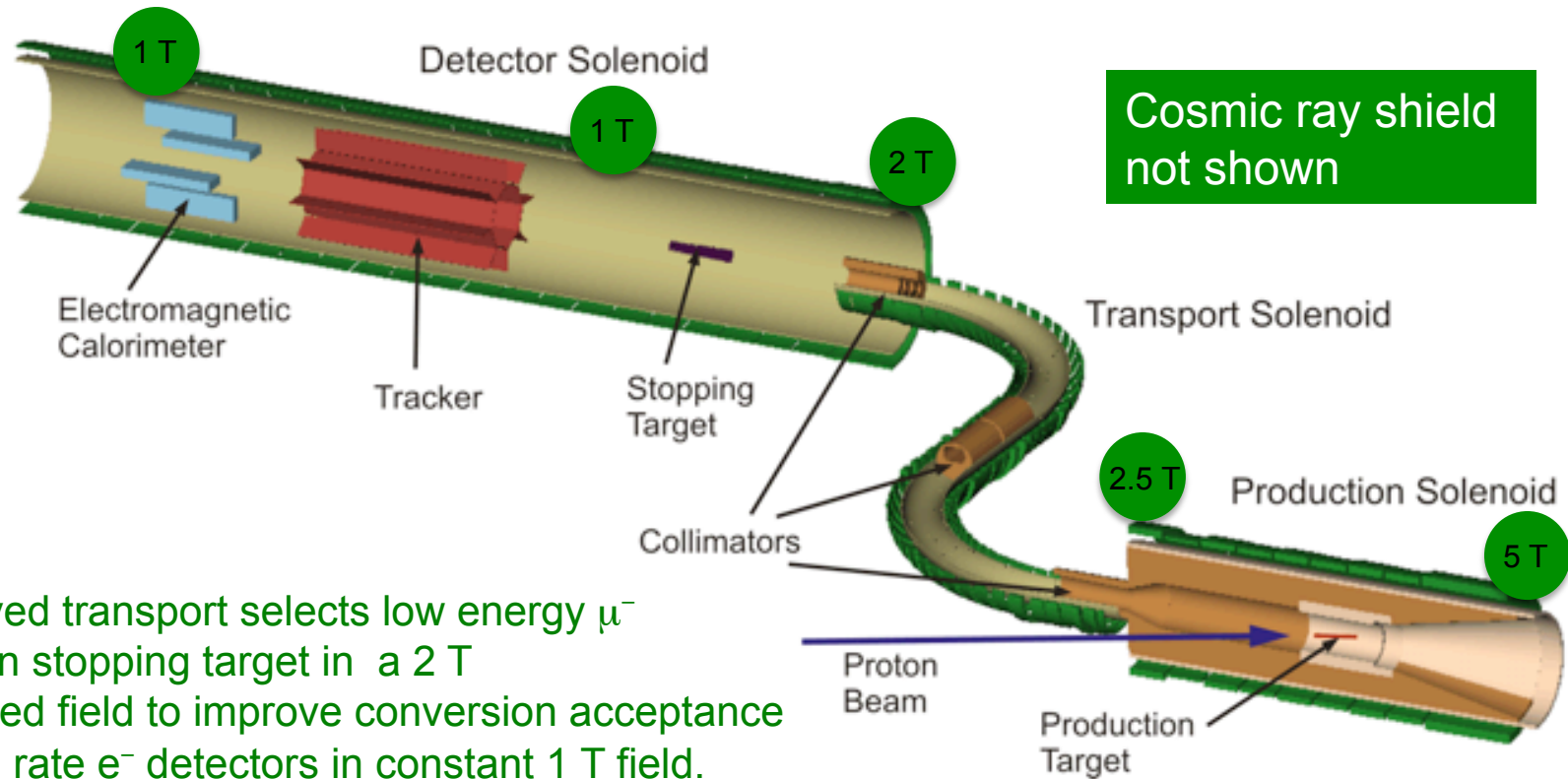
- Divide Booster batches of  $4 \times 10^{12}$  protons into micro-bunches of  $3 \times 10^7$  separated by 1-2 muon lifetimes
  - Revolution time in Fermilab pbar source is 1.7 μs. Perfect!

Don't want proton beam between pulses

- Stop  $\sim 10^{10} \mu^-$  per Booster batch in an aluminum target. Make muonic Al. Lifetime: 864 ns
- Wait 700 ns for prompt backgrounds to clear- crucial to improved sensitivity over previous experiments
- Improved muon collection with solenoid scheme

# Mu2e Detector

- High Z target to maximize pion production
- Graded 5T field to maximize pion capture



- Curved transport selects low energy  $\mu^-$
- Muon stopping target in a 2 T graded field to improve conversion acceptance
- High rate  $e^-$  detectors in constant 1 T field.

Vacuum  $10^{-4}$  torr

# History & Status

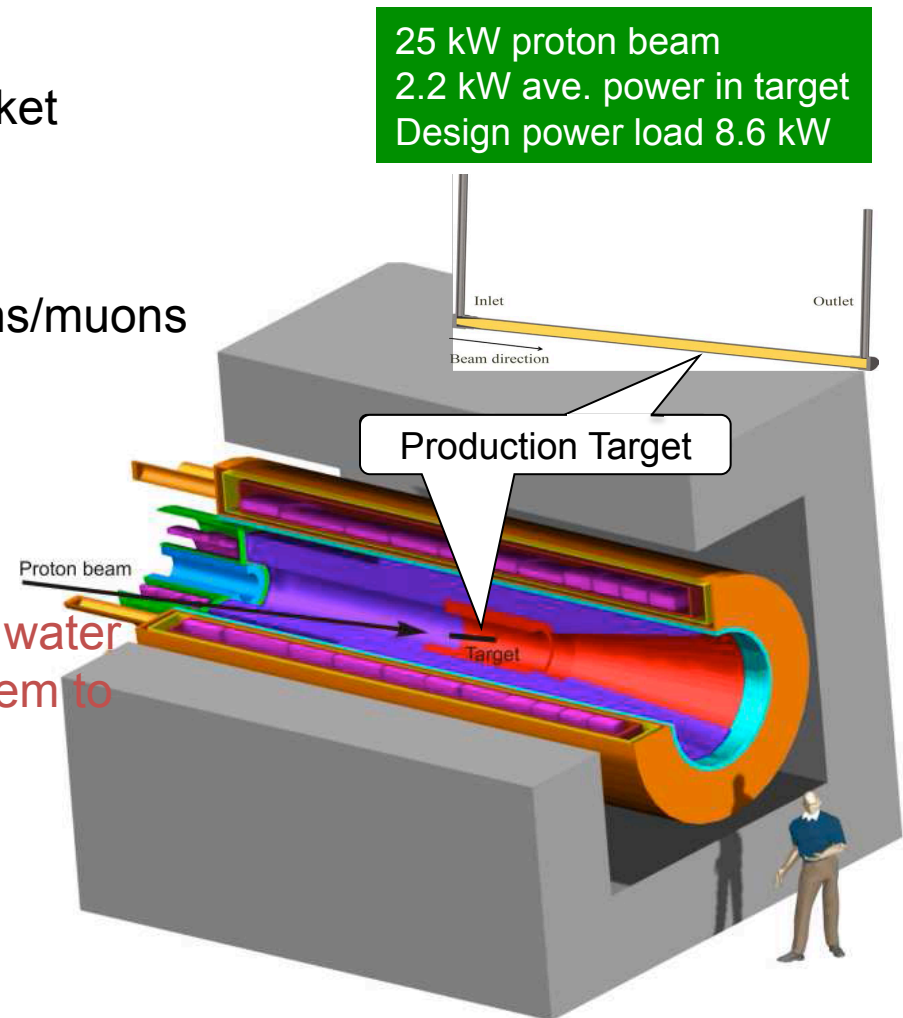
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- MECO proposal for AGS at Brookhaven 1999.
- MECO canceled in 2005 mainly due to AGS cost & transition to nuclear physics program
- DOE/P5 10 yr report recommends Mu2e proceed under all budget scenarios in May 2008
- Mu2e proposal submitted in October 2008
- Mu2e received CD-0 in November, 2009
- We are aiming for CD-1 by June of 2011.

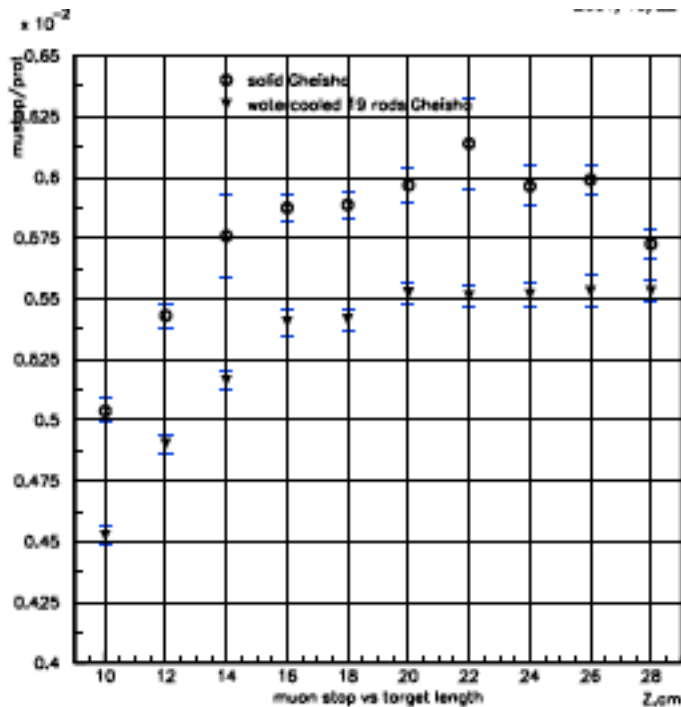
# Production Target

- Production Target

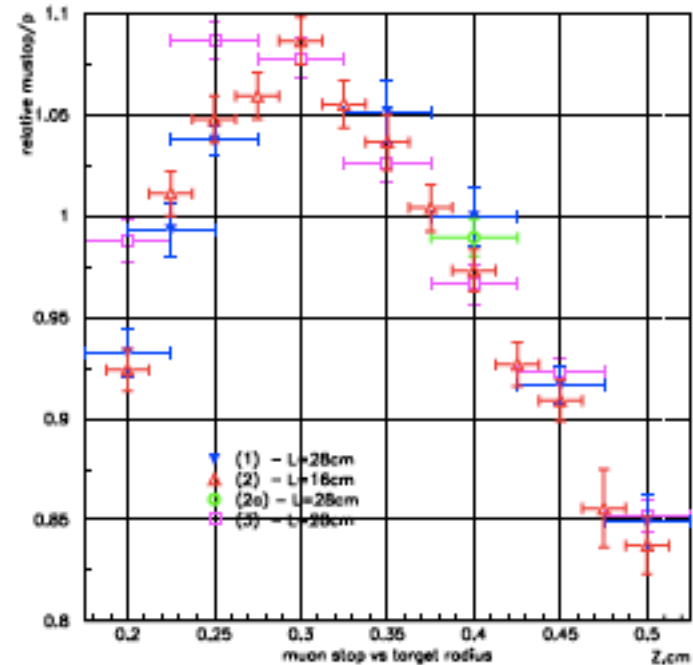
- Water-cooled gold target in titanium jacket
- Large Z to max. pion production
- Thin to minimize pion absorption
- Minimize overall material in path of pions/muons
  - Mechanical supports, water lines, etc.
- Preliminary thermal analysis complete.
  - Safety factor of 4
  - Benchmark calculations with prototype
- Need a mechanical design, design of a water system, design of remote handling system to replace target



# Target Length and Radius optimization for best Stopped Muon Yield



L(cm)



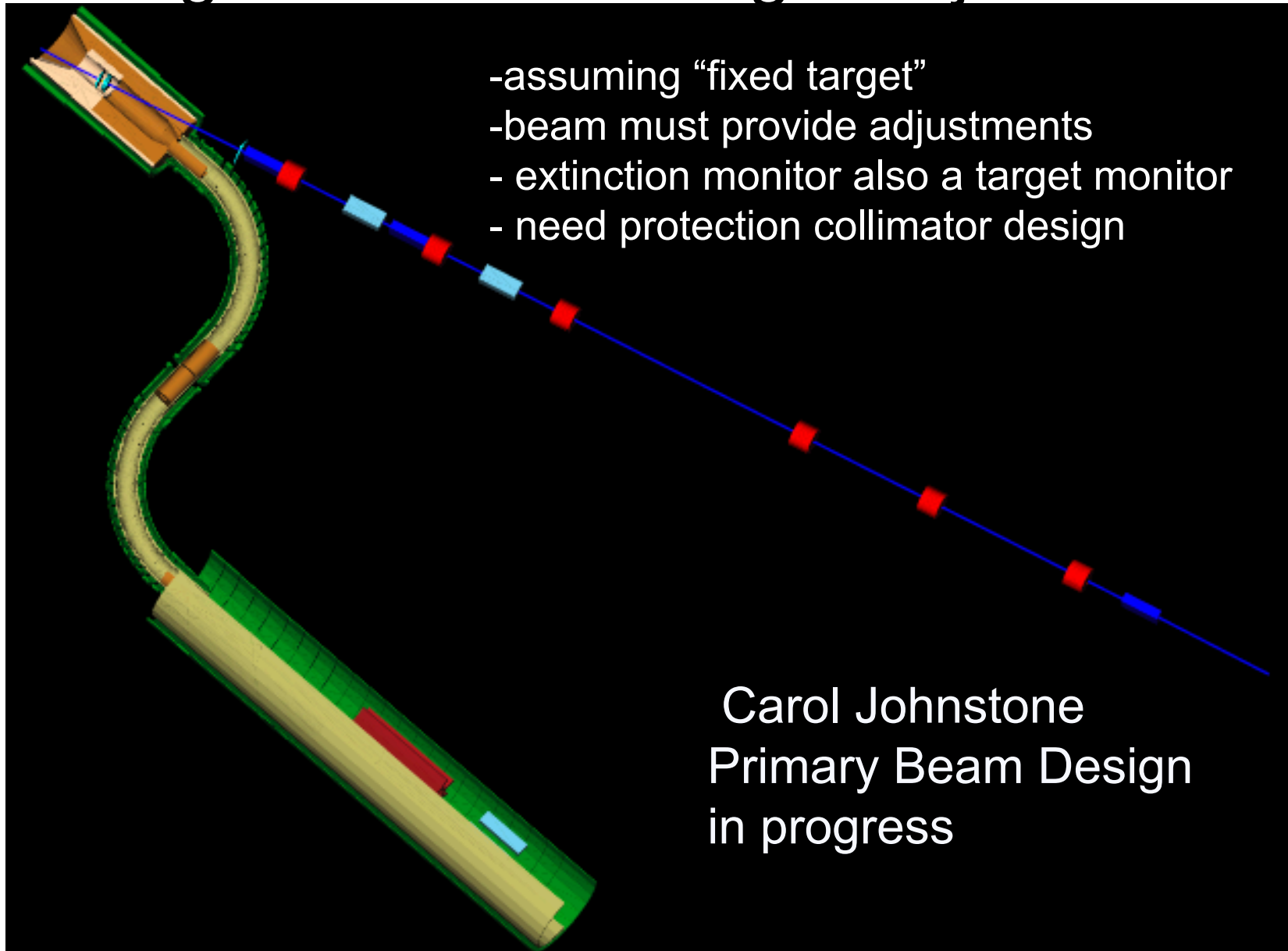
R(cm)



Need a well focused and controlled proton beam  
 $\sigma_{x,y} = 1\text{mm}$  and position stability  $\sim 0.3\text{-}0.4 \text{ mm}$



# Target Position & Angle adjustment



# Effect of Water Cooling Plumbing on Muon Yield

Inlet & Outlet Pipe OD (mm)	Inlet & Outlet Pipe wall thickness (mm)	Water Thickness (mm)	Ti target shell thickness (mm)	Relative Stopped Muon Yield
None	None	0.0	0.0	1.00
3.2	0.1	0.2	0.15	0.97 +/- .015
		0.3		0.96
		0.4		0.94
		0.5		0.94
		.25	0.2	0.96
			0.3	0.93
			0.4	0.94
			0.5	0.95
11.5	0.76	0.5	0.3	0.82
		2.35	0.76	0.73



Mechanical Support must give alignment of ~ 0.4 mm with minimal material

# Rutherford Appleton Laboratory (RAL) beginning Target Work

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- Signing of Accord October 2010
- Task A : Analysis of the existing Mu2e production target conceptual design for the case of an off-center beam pulse – report February 2011
- Task B1: If Task A recommends continuing with existing design, then Conceptual Target support system- report June 2011
- Task B2: If Task A recommends exploring design alternatives, then conceptual design of target and supports- report September 2011
- Task C: Assuming the existing target design, conceptual design of water cooling system- report March 2011
- Task D: Remote handling system to replace target – report July 2011

# Next Talk Jim Popp- Target

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- Extensive MECO studies on material, size, cooling, conceptual engineering
- Jim Popp was MECO collaborator, now Mu2e, will review in next talk
- Some more recent work on cooling done with Z. Tang

## Summary of Target Docs: Docdb

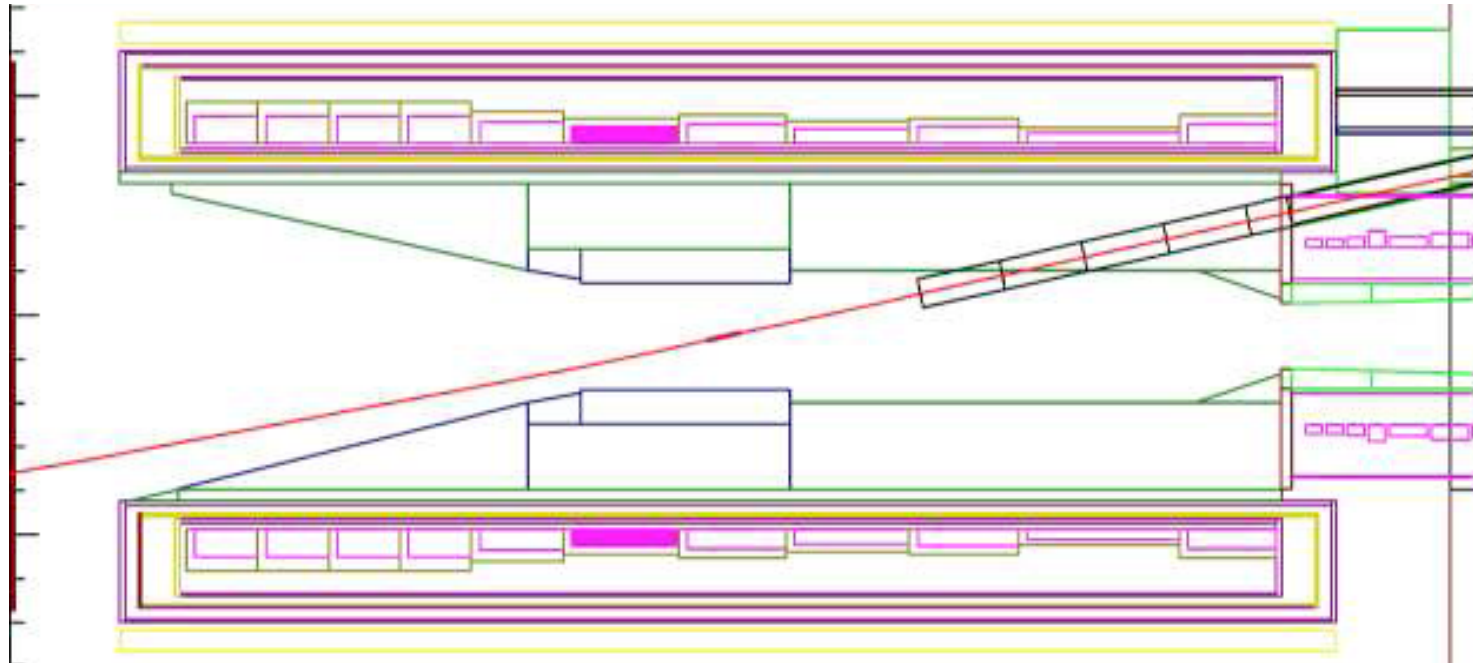


Copies available  
on request

- 986-v1, **MECO Reference Design Document: WBS 1.3.1 Production Target**
- 985-v1, **MECO Production Target Research Summary**
- 887-v2, **Production Target Requirements**
- 796-v1, **Water-Cooled Pion Production Target Progress**
- 793-v1, **Water-Cooled Pion Production Target for the Mu2e Experiment**
- 739-v2, **Production Target Progress**
- 711-v2, **Radiation-Cooled Tungsten Target for Mu2e Experiment**
- 694-v1, **MECO Production Target Issues**
- 647-v1, **Thermal Stresses in Pion Production Target**
- 526-v2, **MECO Production Target Design**
- 195-v1, **MECO101 -- Heat Transfer Analysis of a Water-Cooled Production Target for MECO**
- 188-v1, **MECO094 -- Effect of Water Channel and Containment Shell Thickness on Muon Stopping Rates for the Water-Cooled Production Target**

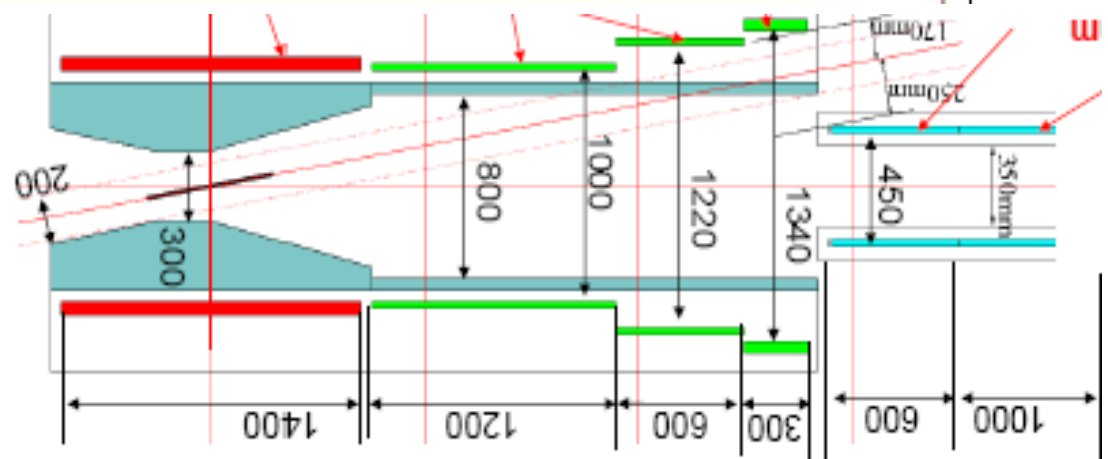
# Re-evaluation of PS Length

# MECO



# COMET

Jan 2009  
Joint Mu2e/COMET workshop

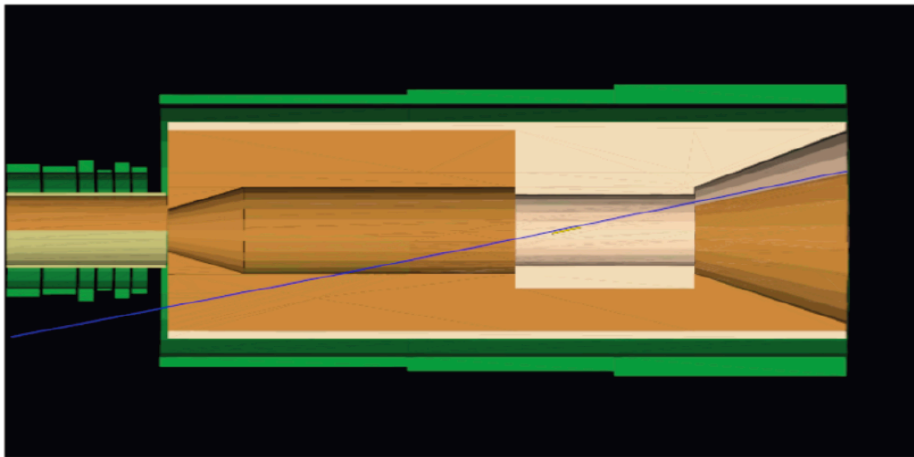
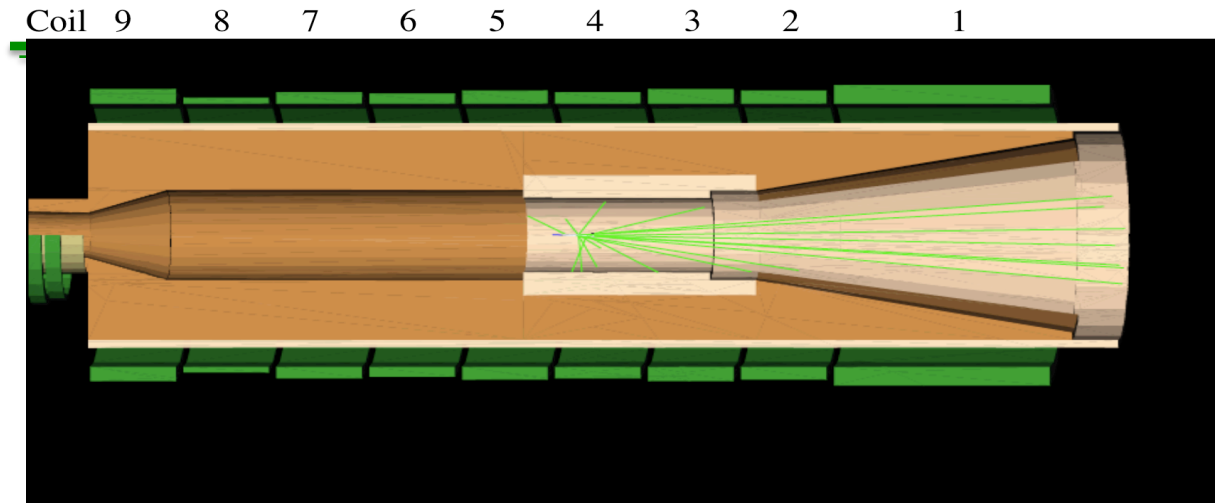


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# Production Solenoid Length Reduction

MECO  
 $L=5.2$  m

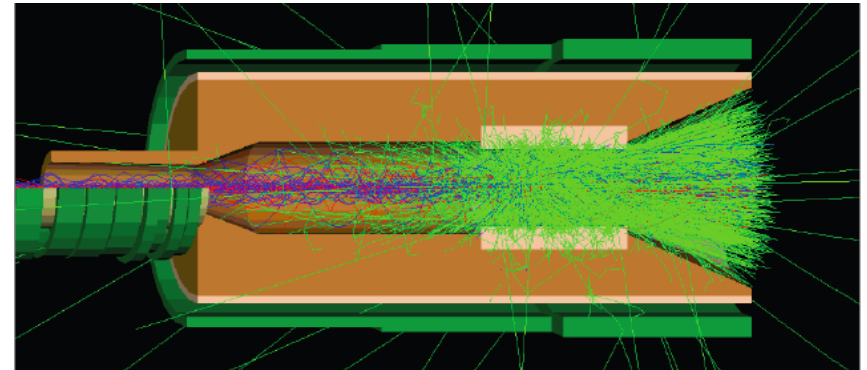


Mu2e  
 $L=3.7$  m

# Heat Shield

- Heat Shield

- Protect the Production Solenoid.
- Incoming proton beam is 25 kW
- ~ 12 kW is absorbed into the heat shield
- MECO design adequate for heat load in cold mass but MECO did not consider radiation damage to aluminum stabilizer.
- Peak DPA in aluminum stabilizer is  $\sim 2.5 \times 10^{-5}/\text{yr}$ . Close to critical value at 4.2°K. Leads to rise in resistance which could lead to damage during a quench.
  - Al anneals with warm-up, but don't want to warm up more than once a year.
  - Better measurements coming soon

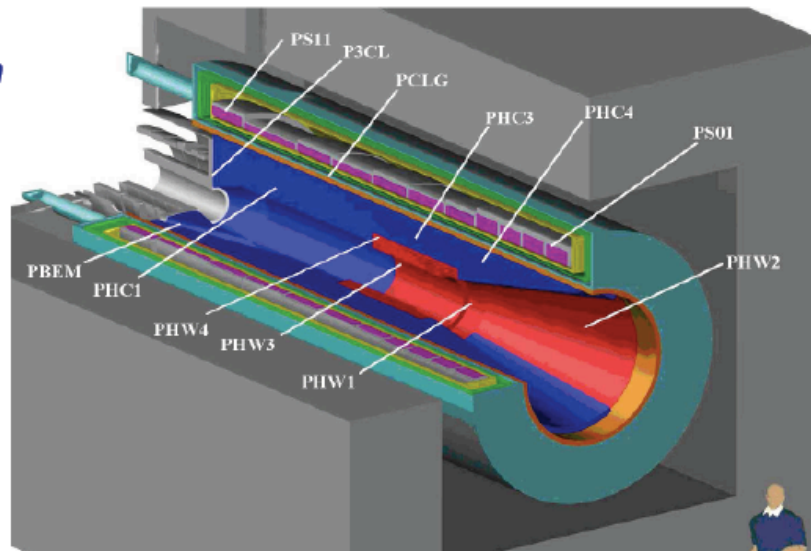


<100 W heat load coils  
<15  $\mu\text{W/g}$  instantaneous  
< 350 kG/yr in coil epoxy

## MECO Solution

**76 tons of  
Copper and  
Tungsten**

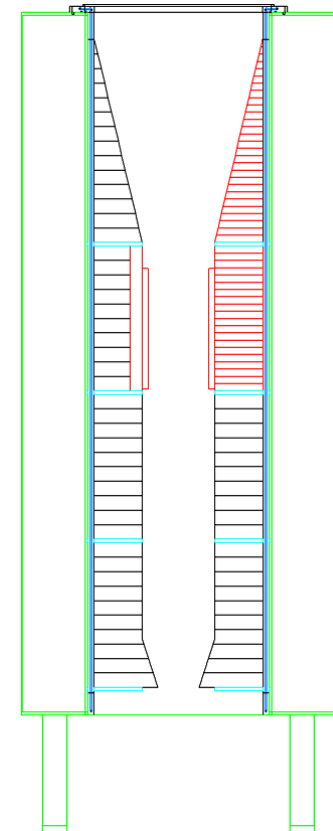
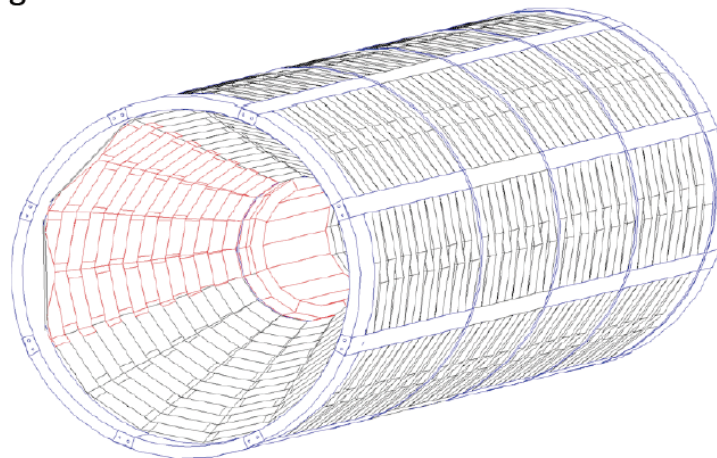
MECO-TGT  
-02-001  
Heat&Rad.  
Shield Design



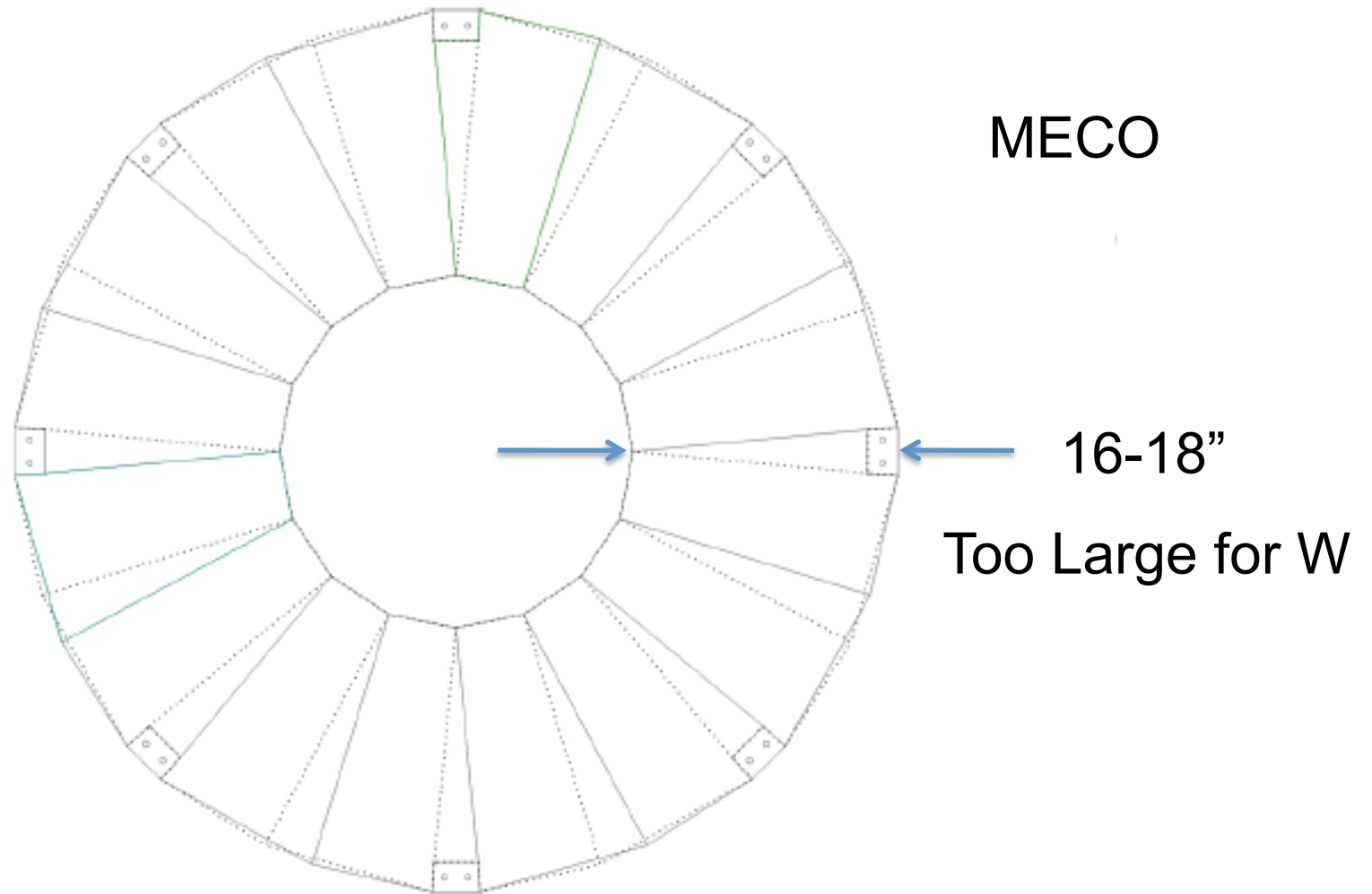
Diameter= 0.5 to 1.5 m  
L= 5.5 m

MECO solution meet specs but there were mechanical  
issues/questions

- Tungsten pieces too large
- Large number of pieces/machining...\$
- Only conceptual engineering done – support, assembly, cooling





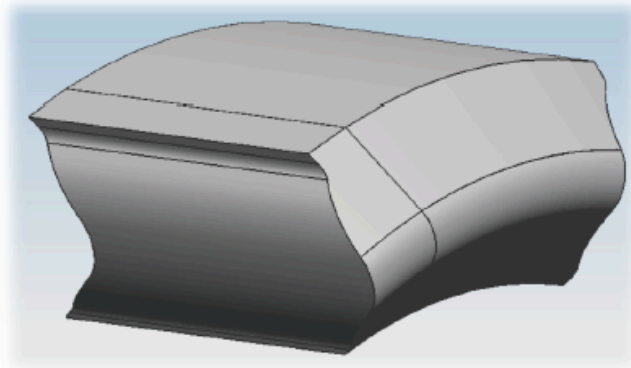


Thus maintaining a 5 K inlet to outlet temperature difference requires about 3 gallons of water per minute to remove the anticipated shield heat load.

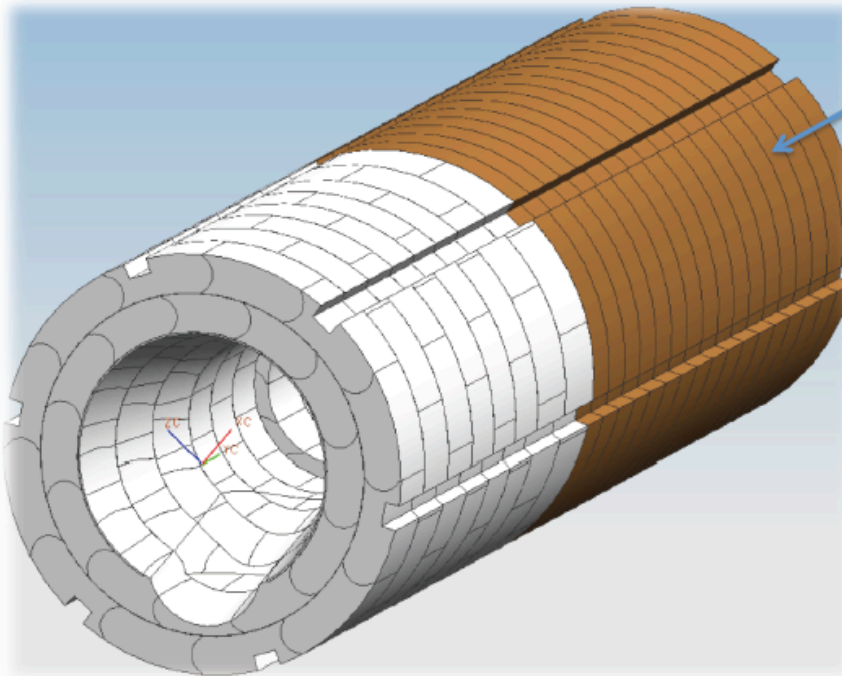
# Mu2e Heat/Radiation Shield Update

Eric Rivera – Summer Intern

UIUC/GEM Mechanical Engineering Masters Student



← Tungsten “brick” suggested by Allegheny Technologies (ATI)



← Copper rings welded-  
Scott Forge and Weldaloy, Inc.

Preliminary Cost Estimate

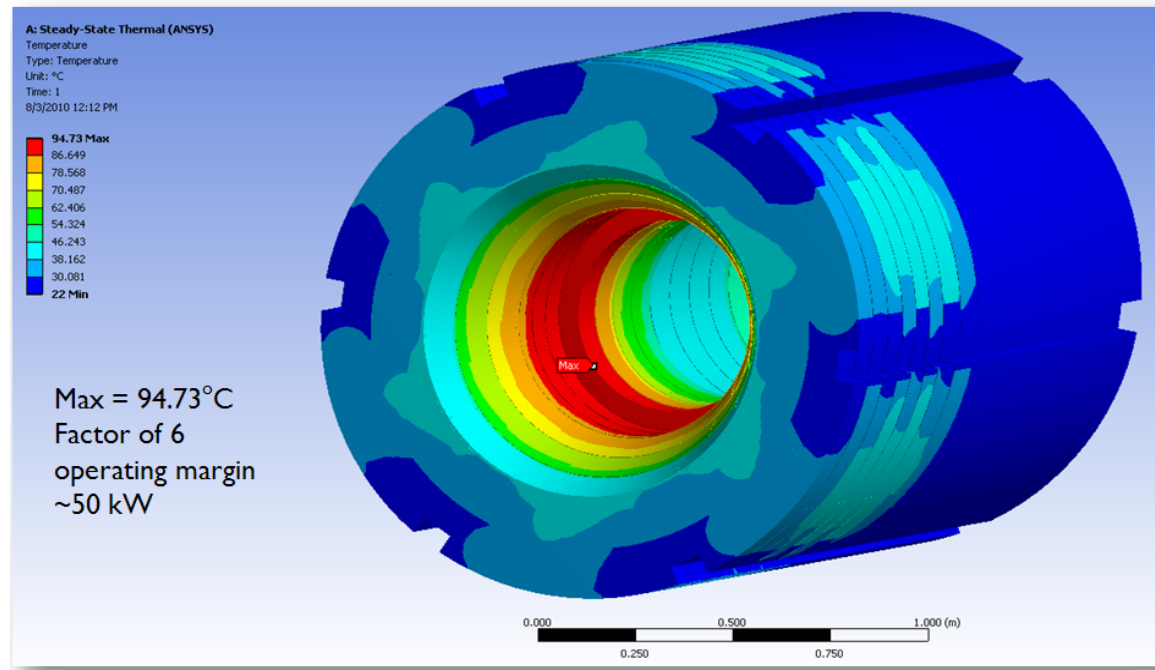
~\$1 M Copper

~\$ 3-4 M for Tungsten

MECO had \$3.5M

# ANSYS Thermal Analysis

## Thermal Analysis for ~50 kW - ANSYS

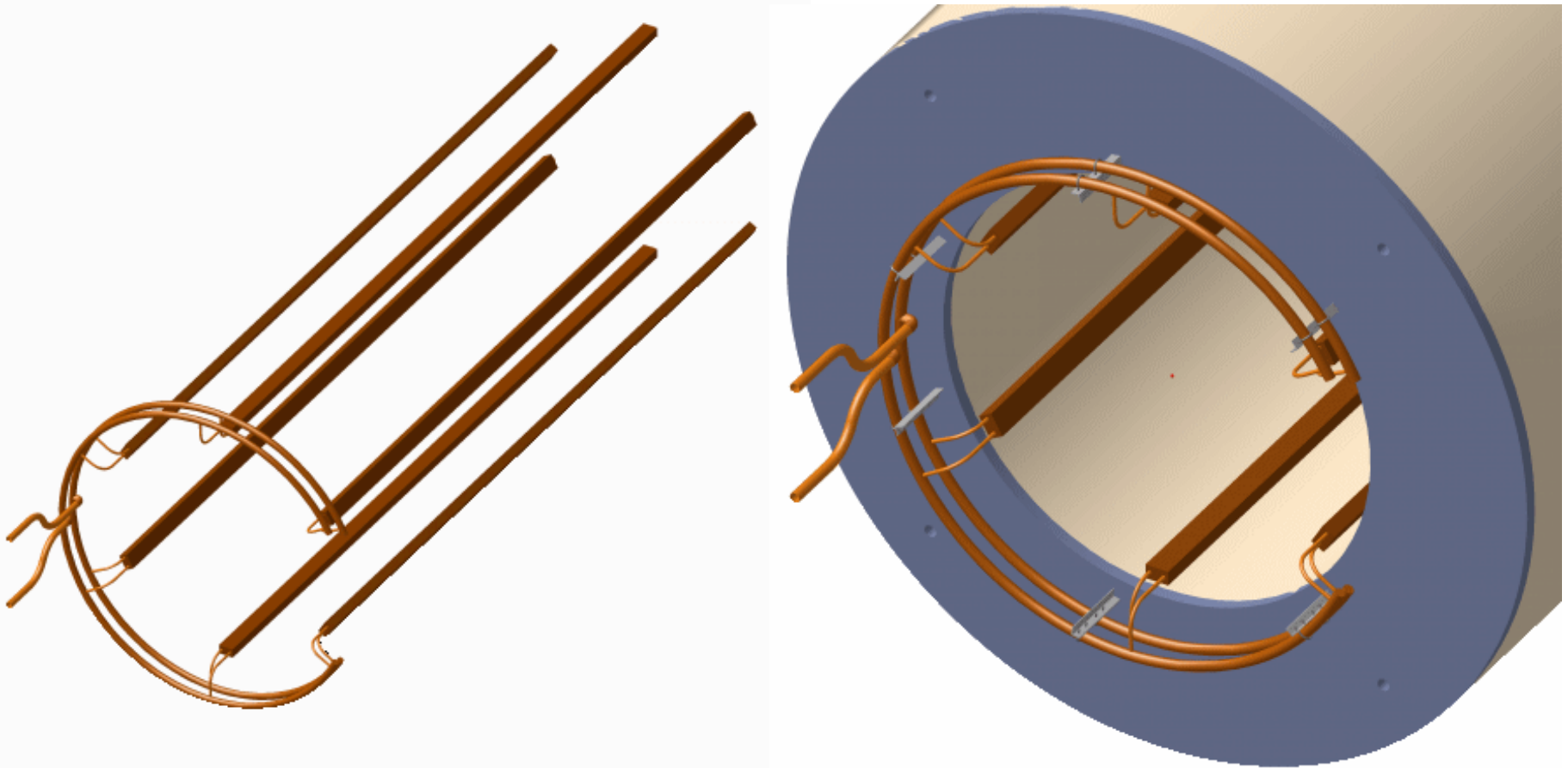


Eric Rivera

Assumes large operating margin (~5x), 0.2 mm air gaps  
3 gpm water 1cm diameter pipe,  $Re=8E4$  fully turbulent  
Would need 63 kW to each channel to boil

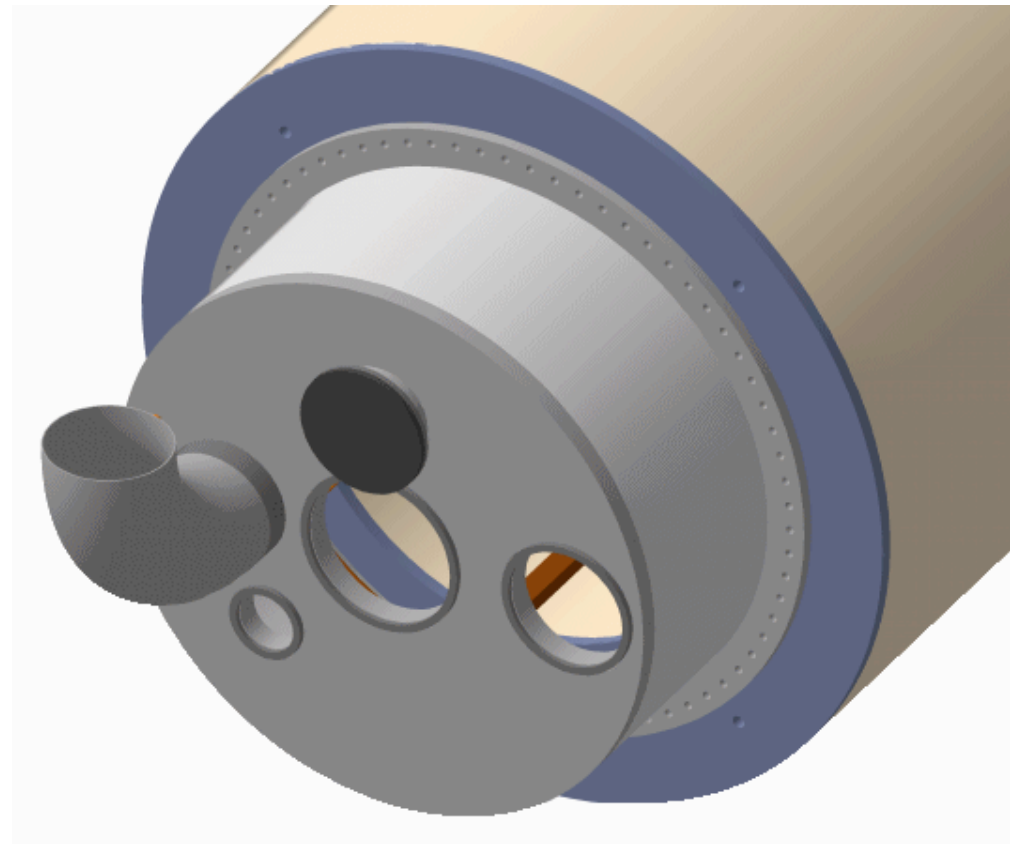
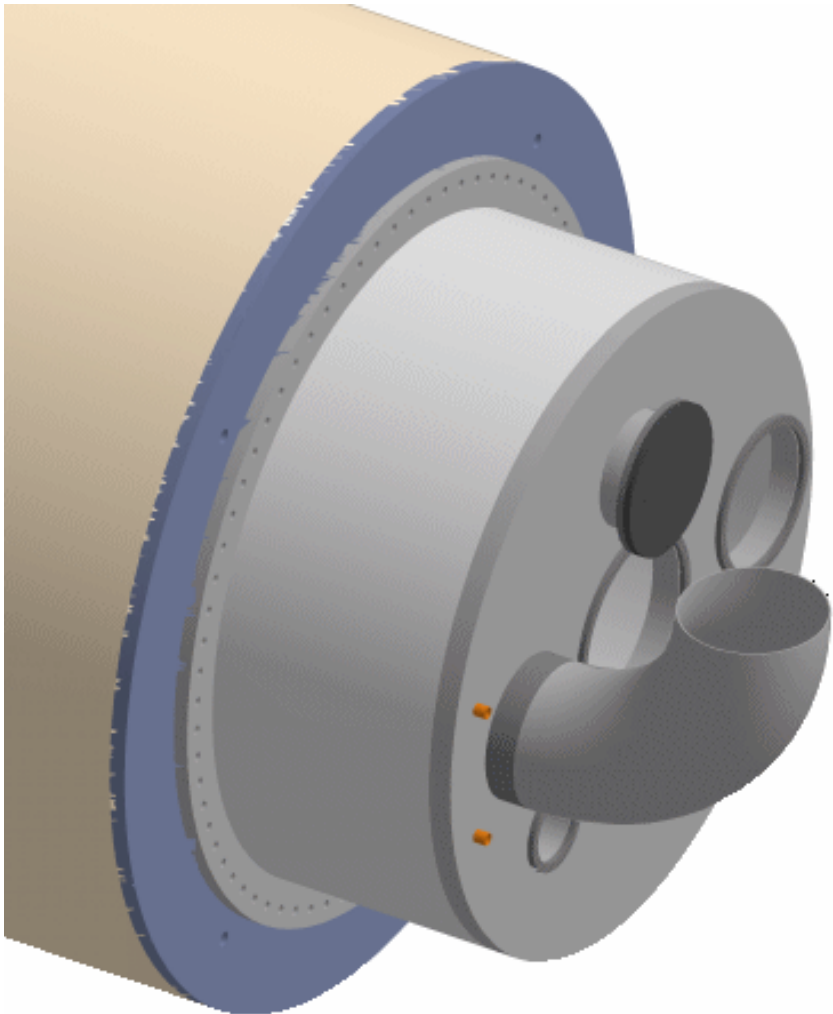
# Heat Shield Water Manifold

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# Production Solenoid EndCap

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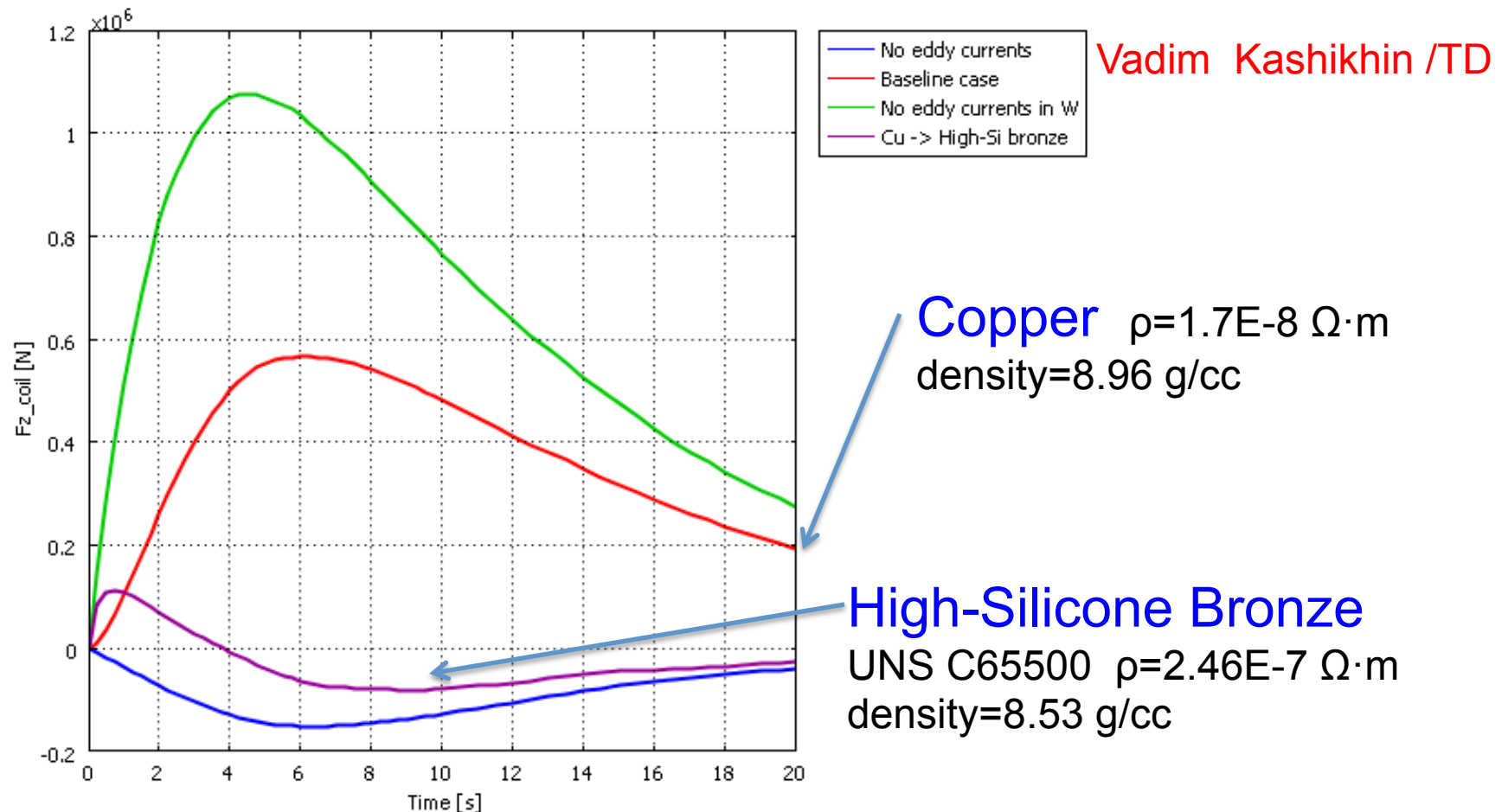


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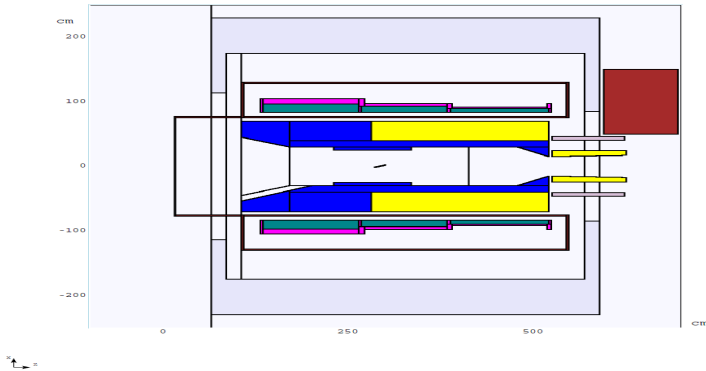
# Axial Forces on Heat Shield During Quench => Replace Copper with Bronze



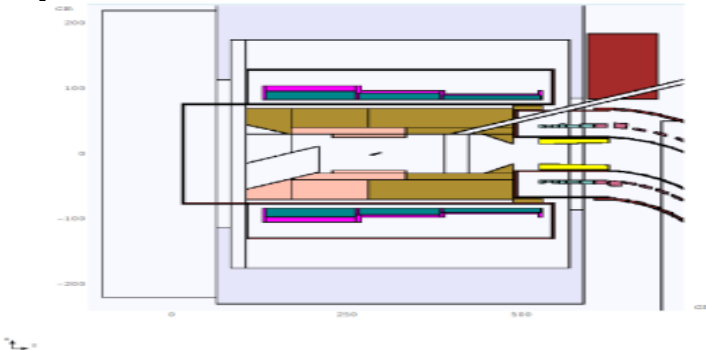
Axial Force nearly cancelled with Bronze +/- 10 tons

# 3D Thermal Analysis

- “baseline” ..2 months ago



- “optimized baseline”



- Vitaly high statistics MARS run
- Vadim Kashikhin just finished
- “baseline” meets requirements(5x margin)
- “optimized baseline” is not done yet, very conservative scaling implies it falls short, may need more heavimet

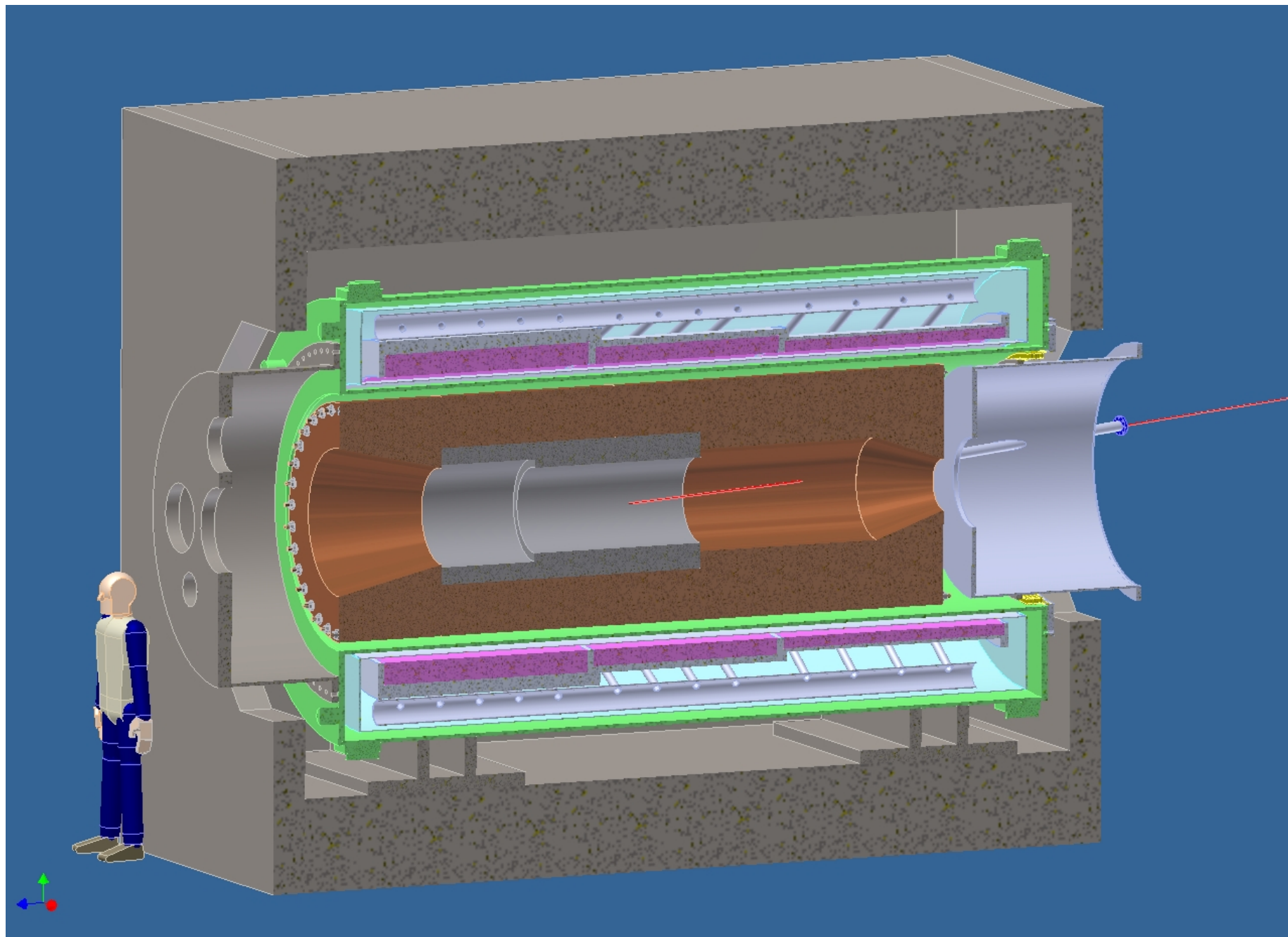
See Vitaly's talk for more detail

# Bartoszek Engineering beginning Heat Shield Work

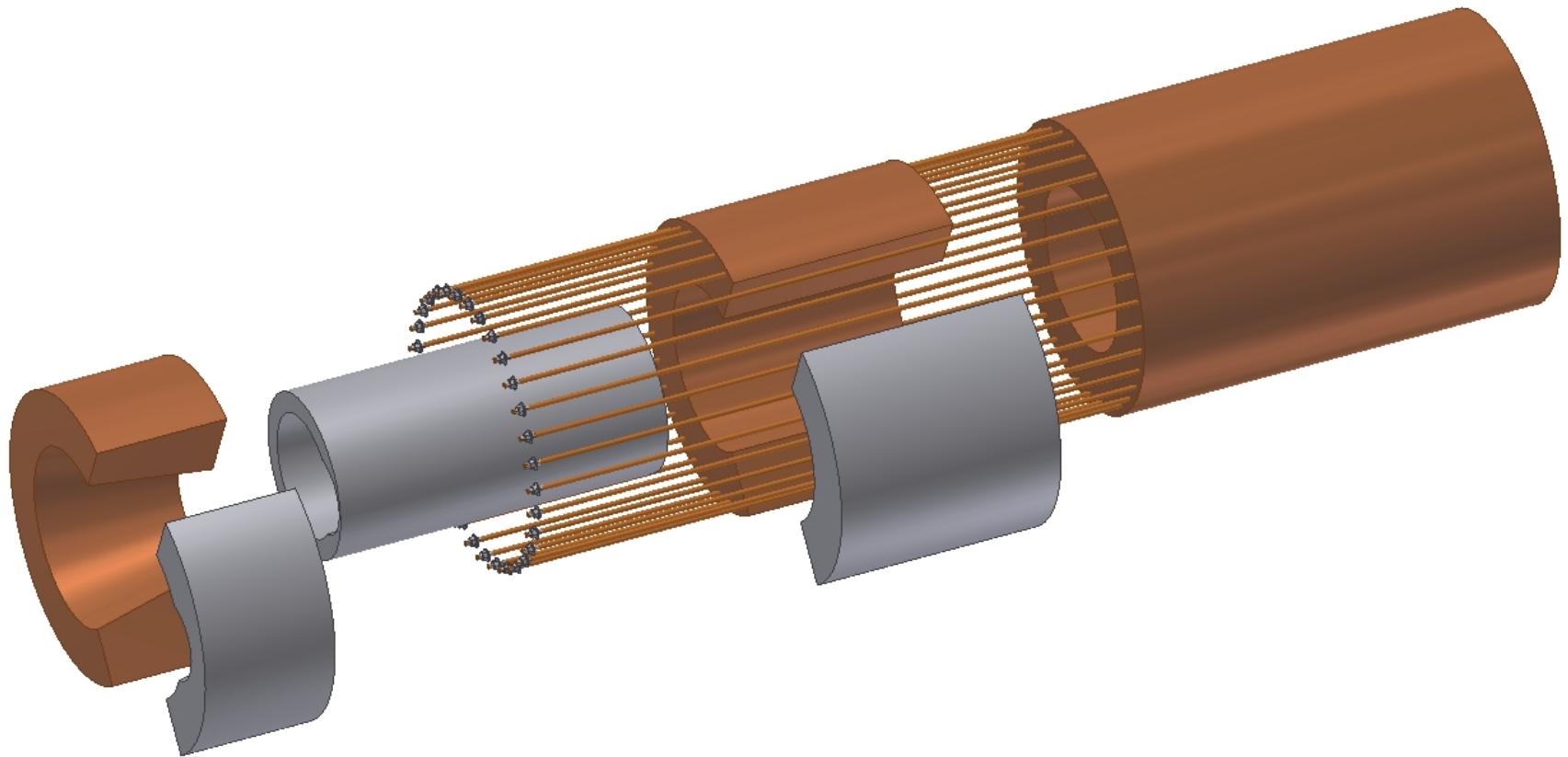
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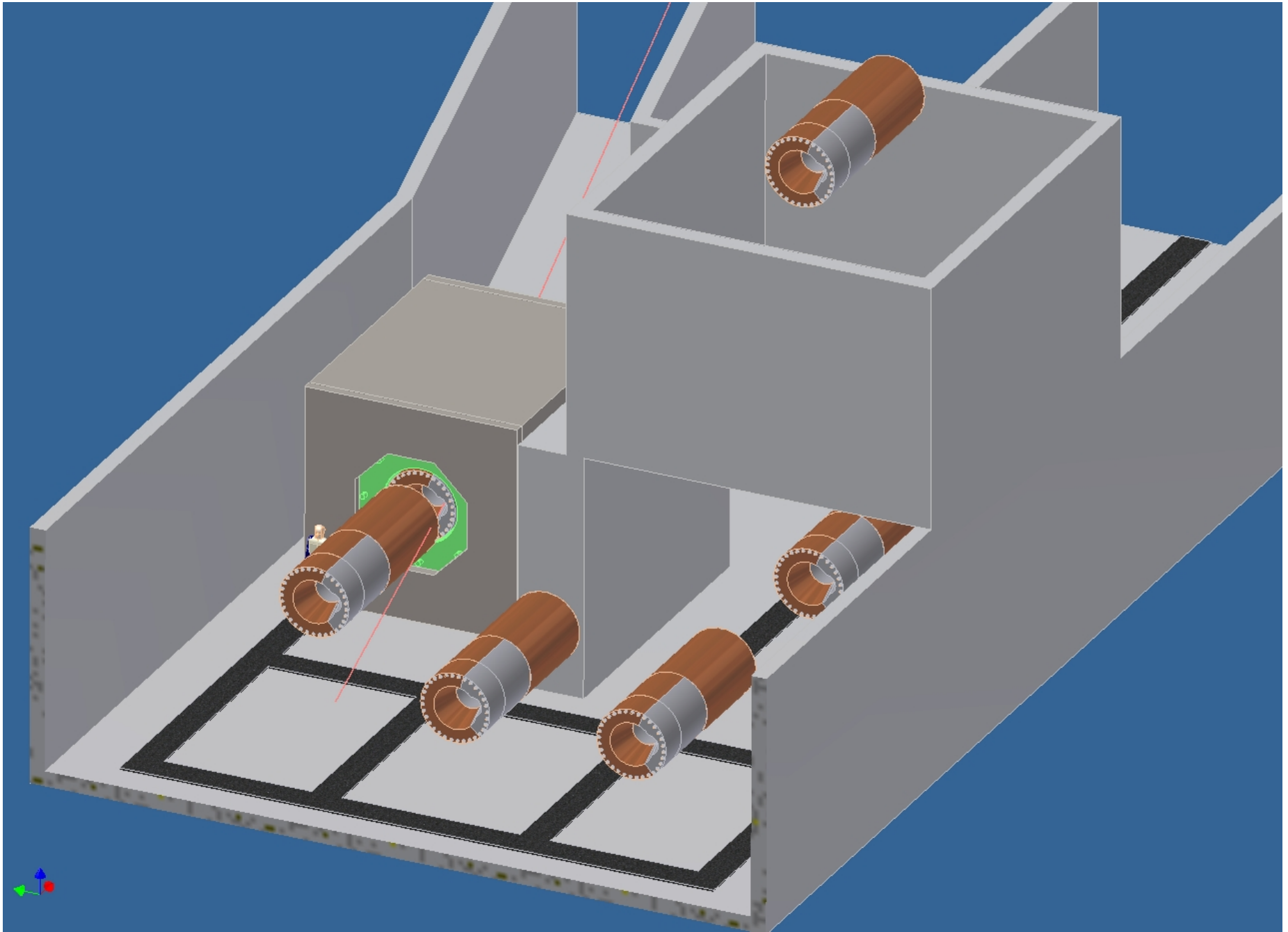
- Signing of Accord October 2010- for heat shield design, assembly and installation
- Assembling CAD drawings including solenoids and heat shield
- Plans to visit tungsten vendor soon
- Considering possible methods of assembly (bolted)





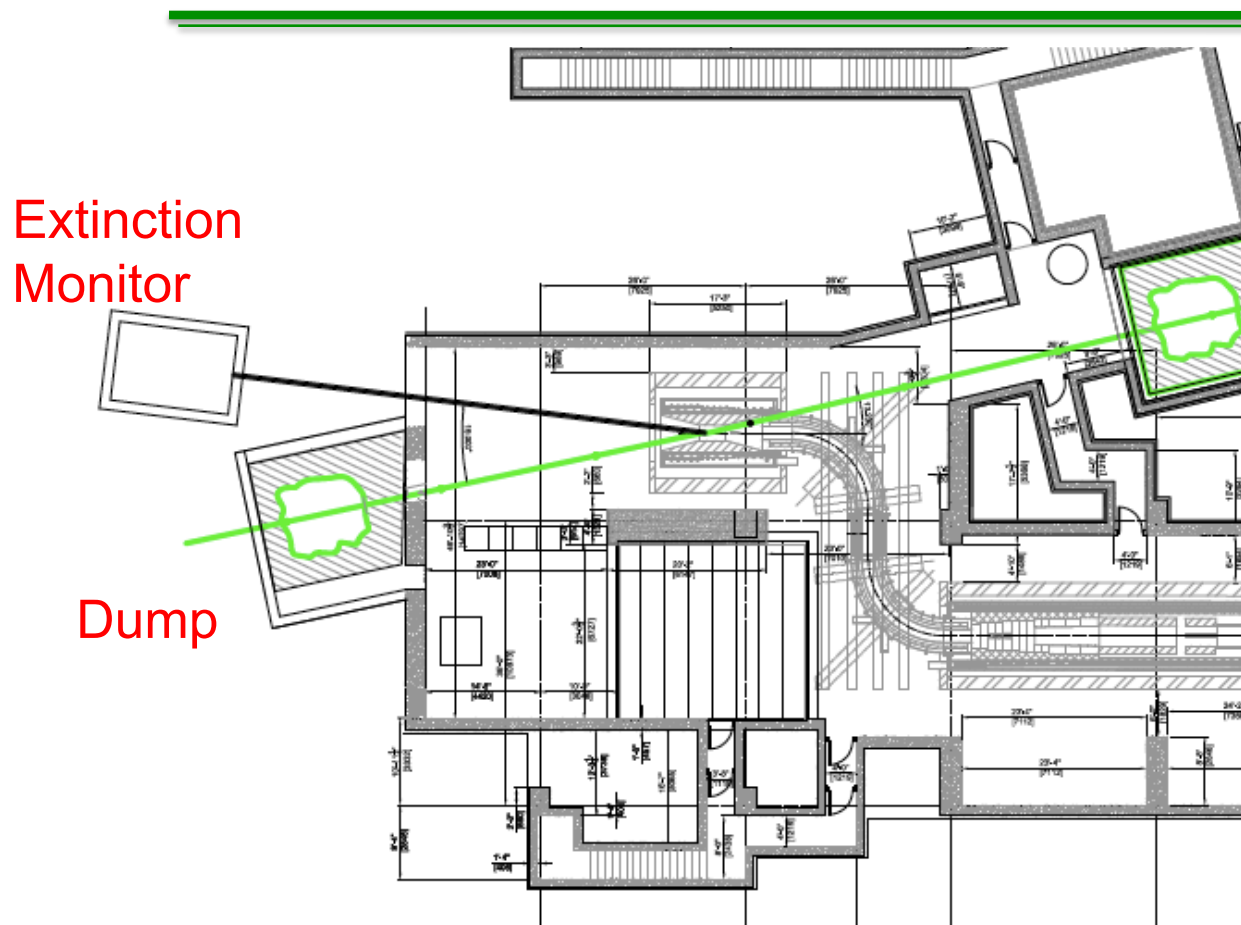
Heavimet in grey, Si Bronze in brown







# Closer Updated View Proton Beam Absorber



Dump Design done (Vitaly), Optimization of shielding for Extinction Monitor just starting (P. Kasper-physics requirements)



# Proton Beam Absorber

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- Vitaly Pronskikh and Nikolai Mokhov have designed a dump and done MARS calculations
- Bob Wands has done analysis on water flow requirements
- What is not done is working out the location of the extinction monitor and how it impacts the shielding/location of the proton beam dump

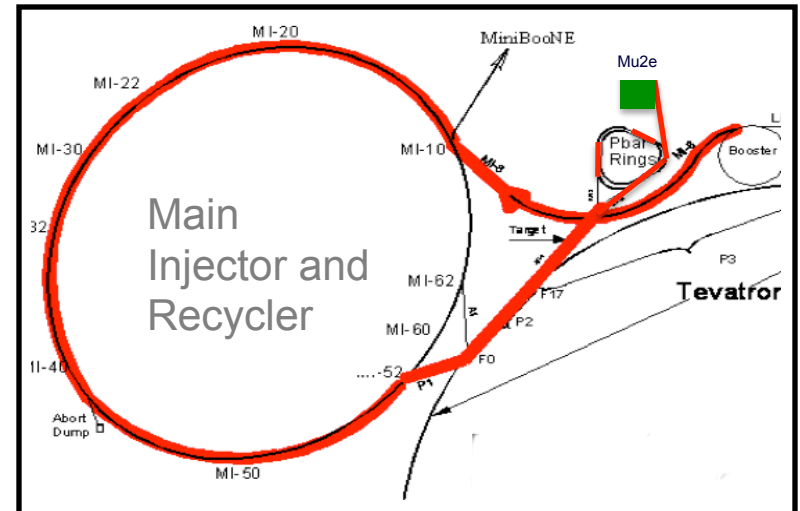
# Backup Slides

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# Experimental Technique

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- Bring Booster beam into the Recycler, similar to NOvA, but kick it out into the P1 line and into the pbar Accumulator.
- Bunched in Accumulator Ring
- Slow spill from Debuncher to experiment.



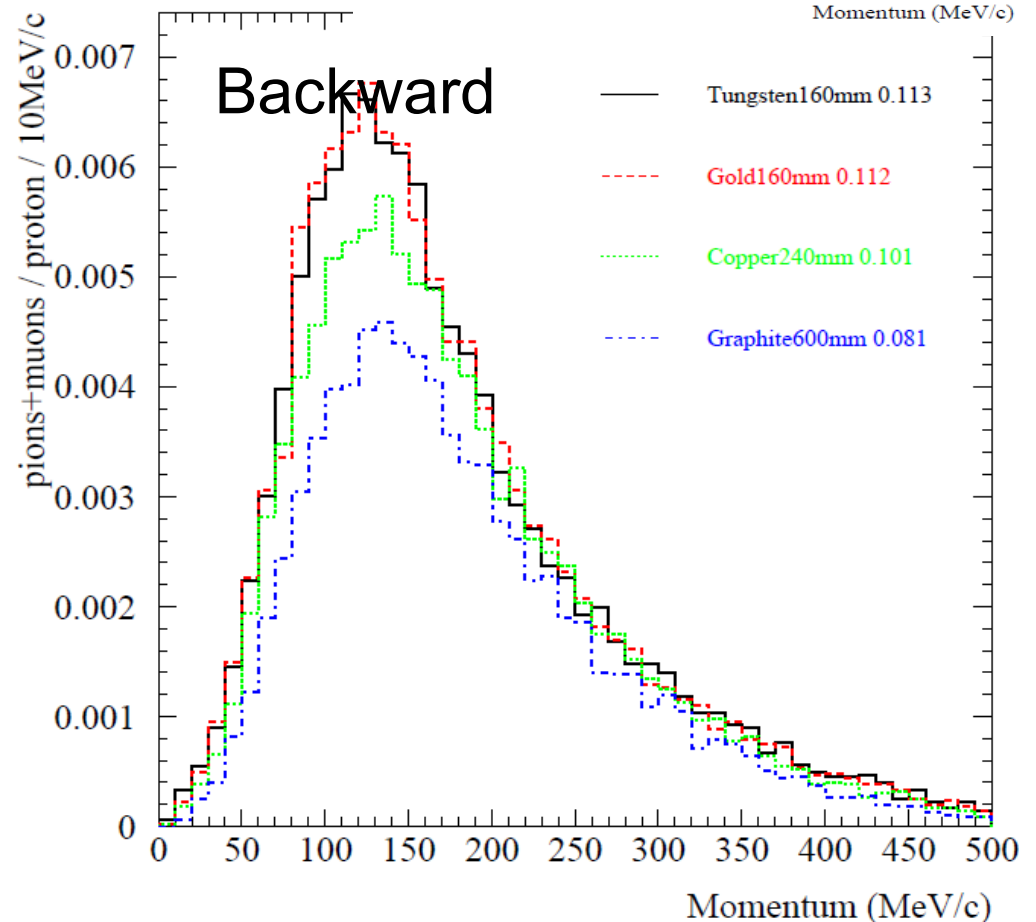
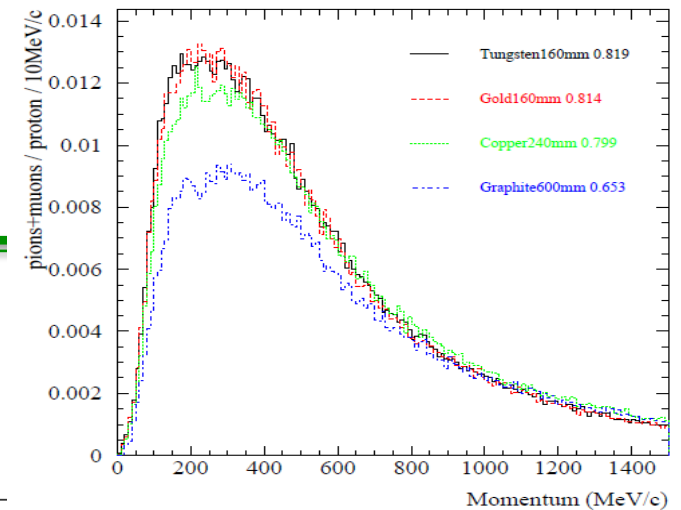


# Pions at Target

- MARS simulation
- Count pions at target surface
- Compare momentum distribution for Tungsten, Gold, Copper and Graphite
- Heavy material has softer distributions

	R (mm)	L (mm)	Backward (pions/proton) ( $P < 0.5 \text{ GeV}/c$ )	Forward ( $P < 1.5 \text{ GeV}/c$ )
W	6	160	0.113	0.819
Au	6	160	0.112	0.814
Cu	6	240	0.101	0.799
Graphite	20	600	0.081	0.653

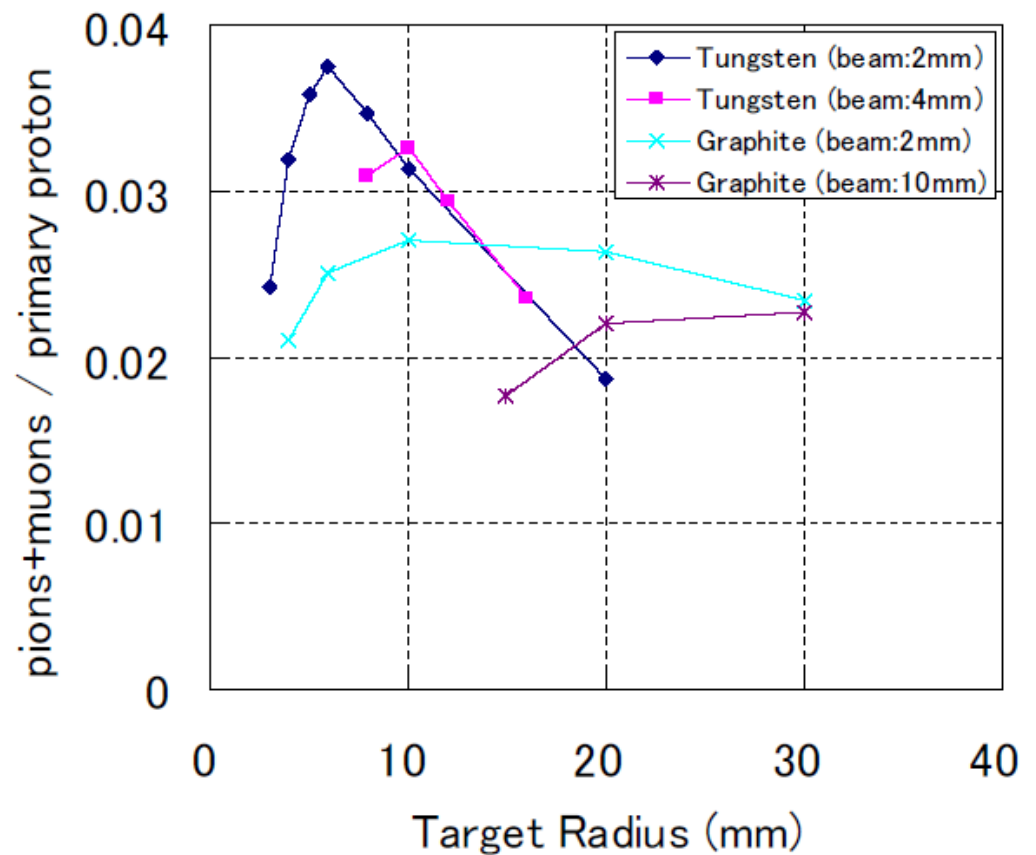
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# Target geometry

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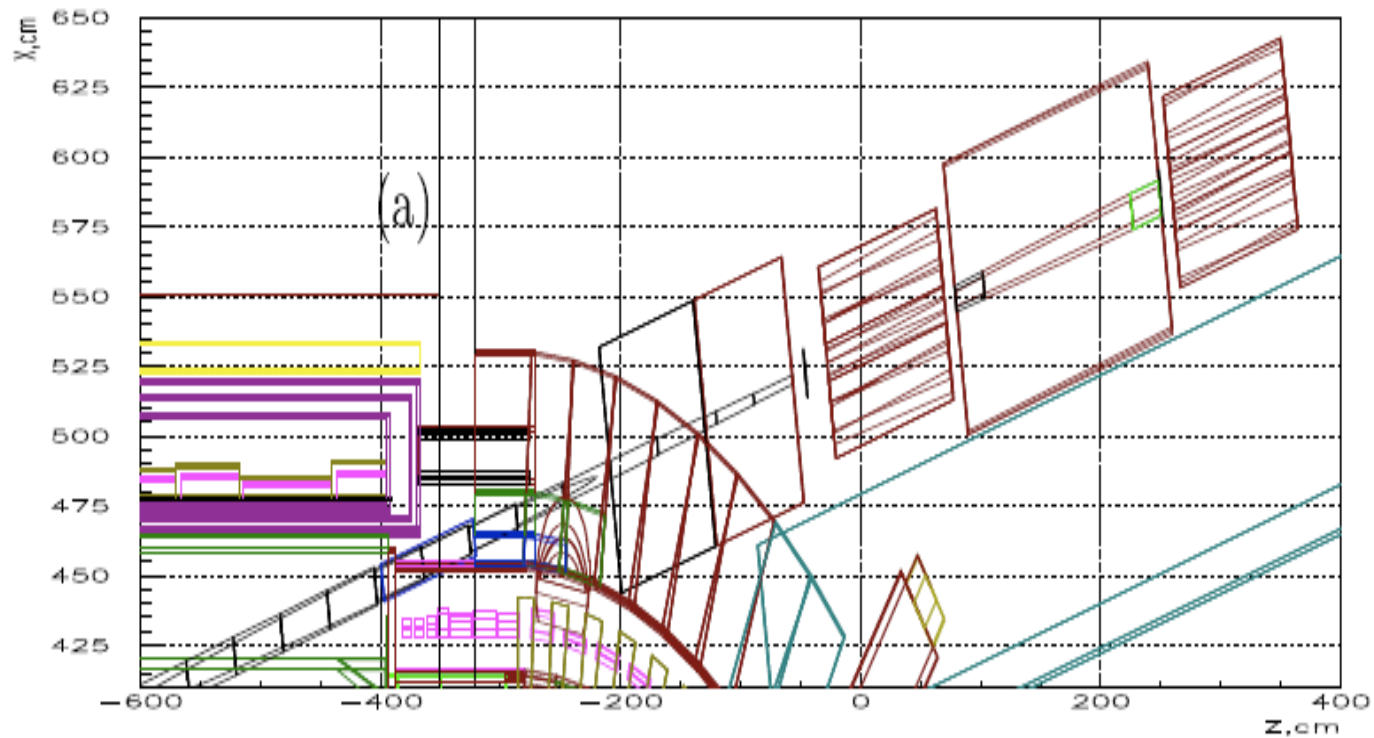
- Production and transport in MARS simulation down to 3m from target



# PS Protection Collimation

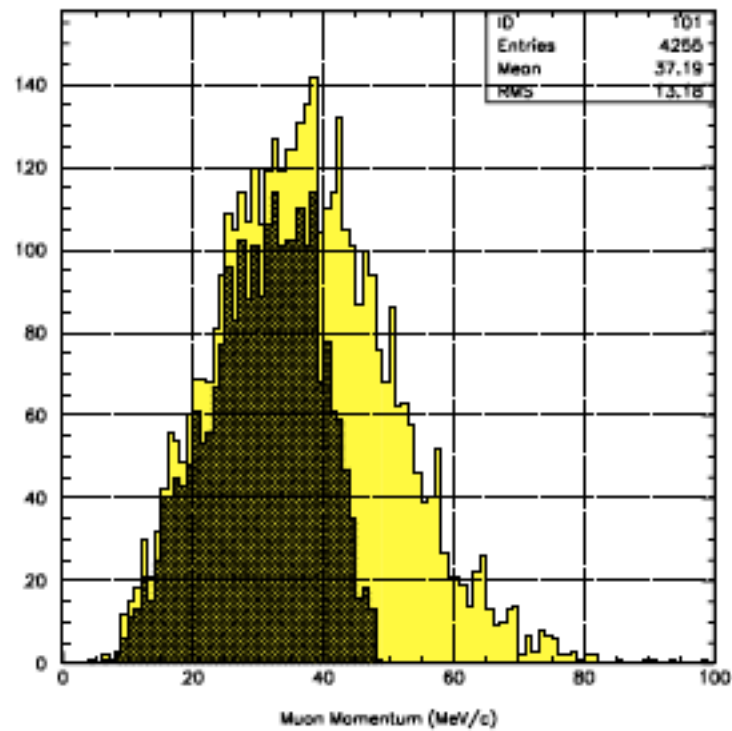
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2003/10/29 14.34



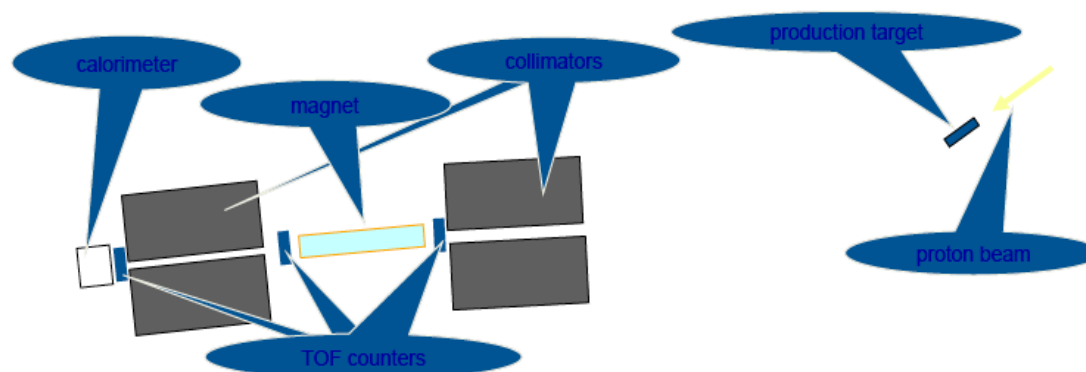
# Momentum of Muons to Detector

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## Simulation and Schematic Diagram

- GEANT and GMC simulation for design, performance
  - Collimator bores  $\sim 1$  cm diameter
  - Analyzing magnet 5 kG-m
  - With good shielding, contamination from low energy backgrounds are small



Schematic diagram illustration the method of measuring the proton extinction. Collimators A and B are identical with 1 meter long and 1cm aperture in radius. The magnetic dipole is 1 meter long and generates B field of 0.5 Tesla. Not drawn to scale.

# Schedule

- Schedule has slipped due to slow start.

